

# Complete system for welding prep, finishing and installation

Metabo solutions offer the highest productivity, quality and safety for all your metalworking needs.







## For all your finishing needs before and after welding

## Weld seam prepand beveling



Proper preparation of metal before welding is critical for the achievement of good welds. Getting it right the first time saves costly rework and frustration. Only Metabo offers the range of tools to meet the needs of every shop. Metabo offers beveling tools and cutters for every application, assuring the lowest total cost and highest quality of weld preparation.

## Grinding and cutting



Metabo angle grinders and abrasives are the tools of choice for highest productivity and safety. Grinding in difficult to reach areas presents safety challenges that only power tools like Metabo's flat head angle grinders can overcome. Also, safety features like Metabo's well known S-automatic safety slip clutch and mechanical brake help to keep operators safe on the job.



# Chamfering, rounding and finishing



Edges may require a chamfer or radius to finish the job. Metabo's range of beveling tools are the perfect solution, allowing the user to set a precise depth setting and complete the surface with a smooth finish. A complete line of finishing tools that can take metal from a basic state to a mirror finish in no time are also available. Metabo has corded and cordless tools such as; burnishers, which provide in-line finishing, fillet weld grinders to reach into tight corners, pipe/tube sanders to finish rounded surfaces, band files for finishing both external and internal surfaces, and polishers that provide the final shine.

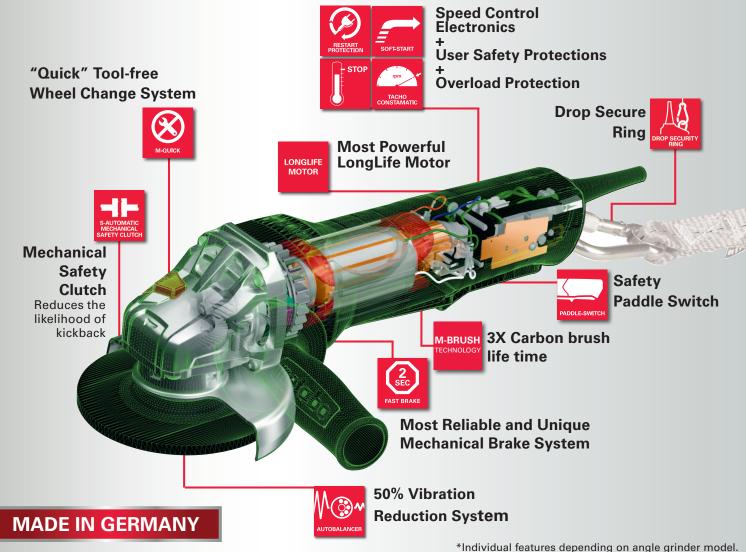
## Installation

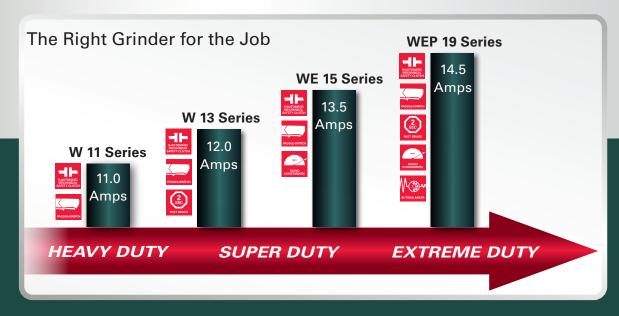


With Metabo's full range of cordless German engineered tools, you can size, drill, tap, rivet, install, fasten and mount work wherever you are working, even in remote areas. Safety is enhanced with the elimination of extension cords or air lines. Metabo's industry-leading LiHD battery technology assures power and runtime to get the job done quickly and safely.

## **Boost performance with "The Metabo System"**

For Highest Performance, Productivity and Safety: Pair Metabo Angle Grinders and Abrasives





#### **HEAVY DUTY**

#### **SUPER DUTY**

#### EXTREME DUT

Fast and reliable results

Longer life, improved productivity

Unstoppable, unmatched productivity

#### Original

#### Plus

#### Ceramic

#### **Original Slicer**

Fast, cool cutting, burr free



Slicer Plus

Fast cutting, long life, most versatile



Ceramic M-Calibur

Extremely fast, longest life, toughest conditions, lowest total cost



#### **Original Grinding**

High removal rate



Plus-Z Grinding

Aggressive high stock removal rate, long life, cool grinding, most versatile



Ceramic M-Calibur

Extreme removal, longest life, lowest total cost



#### Original Flapper

Fast stock removal, one step blending and finishing



Flapper Plus

Aggressive stock removal, long life, most versatile, one step blending and finishing, cool grinding



**Ceramic Flapper** 

High performance, cool grinding and finishing





**®** metabo PROFESSIONAL POWER TOOL SOLUTIONS

#### WELD SEAM PREP AND BEVELING



**Beveling Tool** KFM 16-15 F #601753620 (5/8" capacity at 45°)



Power







1,550 W / 14 A

No-load speed 12,000 RPM Max. bel height at 45° 5/8"



7" Angle Grinder

WP 24-180 MVT #606485420 \*features depending on mode



Power

No-load speed

Max wheel dia.







7"





2,400 W / 15 A 8,450 RPM

9" Cordless Angle Grinder

WPB 36-18 LTX BL 24-230 #613104830











Battery voltage 36V (2 x 18V) No-load speed 6,600 RPM Max wheel dia. 9"

#### **CHAMFERING AND ROUNDING - CORDED AND CORDLESS SOLUTIONS**



**Chamfering Radius Beveling Tool** KFM 9-3 RF #601751750



Power

at 45°

No-load speed



Max. chamfer height









900 W / 8.0 A 4,500-11,500 RPM 1/4"



10.000-30.500 RPM Paddle Switch Die Grinder GE 710 Plus #600616420









710 W / 6.4 A No-load speed 10,000-30,500 RPM 1/4" Collet chuck bore



4 1/2" / 5" Angle Grinder with Non-locking Paddle Switch WP 13-125 Quick #603629420



Power









1100 W / 12.0 A No-load speed 11,000 RPM Max wheel dia. 4-1/2" / 5"



**18V Chamfering Radius Beveling Tool** KFM 18 LTX 3 RF #601754750 (2 x 5.5 Ah) #601754840 (BARE)









18V Battery voltage No-load speed 7,000 RPM Max. chamfer height 5/32" at 45°



25,000 RPM 18V DC Die Grinder with Non-locking Paddle Switch GPA 18 LTX #600621860 (BARE)









Battery voltage No-load speed 25,000 RPM Collet chuck bore 1/4"



4-1/2" / 5" 18V Brushless Non-locking **Paddle Switch Angle Grinder with Brake** 

WPB 18 LT BL 11-125 Quick #613059520 (2 x 5.5Ah) #613059830 (BARE)







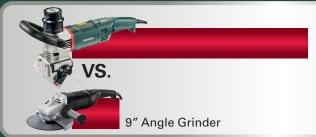




Battery voltage 18V No-load speed 10,000 RPM Max wheel dia. 4-1/2"

## Fast and Safe Beveling





**5X MORE EDGES PROCESSED IN THE** SAME PERIOD OF TIME



#### **INFINITELY** ADJUSTABLE GUIDE **PLATES QUICKLY ADJUST, SAVING** TIME AND MONEY

- One cutter head for all bevel angles 0 - 90 °
- No additional cutter heads required to achieve multiple angles
- Infinitely adjustable



#### **GRINDING, CUTTING, AND WELD REMOVAL**



#### 18V 6" Brushless Paddle Switch Angle Grinder with Brake

WPB 18 LT BL 11-150 Quick #601737620 (2 x 5.5 Ah) #601737830 (BARE)











Battery voltage 18V 10,000 RPM No-load speed Max wheel dia.



Electronic 4-1/2" / 5" Angle Grinder with Non-locking Paddle Switch, Brake, Auto-balancer, and M-Brush technology

WEPBA 19-125 Quick DS M-Brush #613114420













1900 W / 14.5 A Power 11,000 RPM No-load speed 5" Max wheel dia.



WEPB 19-180 RT DS #601096420















Electronic 6" Angle Grinder with Non-locking Paddle Switch, and M-Brush technology

WEP 19-150 Quick M-Brush #613111420









1900 W / 14.5 A Power 9,600 RPM No-load speed 6" Max wheel dia.

## 9" Electronic Angle Grinder with

WEPB 24-230 MVT #606479420















Power 2400 / 15.0 A No-load speed 6,600 RPM Max wheel dia.



Electronic 6" Angle Grinder with Non-locking Paddle Switch, Brake, Auto-balancer, and M-Brush technology WEPBA 19-150 Quick DS M-Brush #613117420















Power





1900 W / 14.5 A

9,600 RPM No-load speed 6" Max wheel dia.



# Fast, clean and safe removal of weld beads



## Vario-Tacho-Constamatic (VTC)-Full Wave Electronics

Maintains speed even under load. Variable speed for working in different Materials (i.e. Stainless Steel; refer to owners manual)

#### **Scope of Delivery includes:**

SOLD SEPARATELY

Magnetic guide rail, (3) indexable carbide inserts (Steel #623564000), sturdy blow-molded plastic carrying case





## The Solution for Tight Spaces

6" Flat Head Paddle Switch **Electronic Angle Grinder with Brake** WEPBF 15-150 Quick



#613085420

















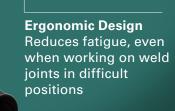






Specifically designed abrasive accessories allow the flat head grinder to work faster, saving time and money

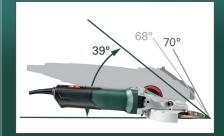
Power	1550 / 13.5 A
No-load speed	9,600 RPM
Minimum clearance	39° / 2-5/8"



Up to 70% faster than traditional fillet weld methods

#### **Patented Gear Drive**

Allows for a very low profile head design that enables grinding in angles as small as 39°, and into narrow spaces as low as 2-5/8" high with integrated dust protection



Patented gear design: the Metabo flat head angle grinder vs. standard angle grinders





18V 4-/2"/ 5" Flat Head Paddle **Switch Cordless Angle Grinder** WPF 18 LTX 125 #US613070620 (2 x 8.0 Ah) #613070860 (BARE)

Battery voltage	18V
No-load speed	8,000 RPM
Max wheel dia.	5"





6" Flat Head Angle Grinder WEF 15-150 QUICK #613083420

Power	1550 / 13.5 A
No-load speed	9,600 RPM
Minimum clearance	39° / 2-5/8"

### **UNMATCHED SAFETY**



Typical problem...Grinder doesn't reach



Typical solution violates safety standards



THE SAFE SOLUTION! **Metabo Flat Head Grinders** 

#### FINISHING METALS - CORDED AND CORDLESS SOLUTIONS

#### From a mill finish to a #8 mirror finish - and anything in between!

Grinds/finishes weld seams in tight and hard to reach places



18V Burnisher S 18 LTX 115 #600154850 (BARE)

Power 18V 3,000 **RPM** 

al





Variable Speed Burnisher SE 17-200 RT #602259620

Power 1750 W / 14.5 A **RPM** 800-3,000











18V Fillet Weld

Power 18V **RPM** 3,800 **Fillet Weld** Grinder/Finisher KNSE 9-150 # 602265620

Power 950 W / 8.5 A **RPM** 900-3.800



deburrs in difficult to reach places

Band file grinds, burnishes and





For reworking and polishing mounted handrails and pipes



18V 2-1/4" Pipe / Tube Sander **RB 18 LTX 60** #600192850 (BARE)







7" Variable Speed Pipe/Tube Sander (corded)

RBE 15-180 Set #602243620

Power 1550 W / 13.5 A Speed 1650-5512 ft/min









**18V Band File** 



8.5 A Band File (corded) BFE 9-20 #602244620









For smooth processing of stainless steel, adjustable for cool finishing



4-1/2" / 5" Variable Speed Angle Grinder

WEV 17-125 Quick Inox #600517420



Power No-load speed



1550 W / 14.5 A 2000-7600 RPM Grinds in difficult to reach places



4 1/2"-5" Flat Head **Electronic Variable Speed High Torque Angle Grinder** WEVF 10-125 Quick INOX #613080420



No-load speed

Power





1000 W / 9.5 A 2000-7600 RPM For fine grinding and high-gloss polishing of stainless steel and stone surfaces



7" Variable Speed Angle Polisher

PE 15-30 #615300420









1550 W / 13.0 A 800-3000 RPM No-load speed

#### **Fastening**

#### 18V 1/4" Brushless Impact Driver

SSD 18 LTX 200 BL

Kit: 2 x 4.0 Ah LiHD #602396520

BARE: #602396890

Rattery	voltage	18V
Dattery	voitage	10 0

12-Speed 0-1,000 / 0-1,850 / 0-2,500 RPM

Torque 664 / 1062 /1,328 in. lbs

Impacts/min. 3,300

### **Fastening**



#### 18V Brushless High Torque 1/2" Impact Wrench

SSW 18 LTX 400 BL

Kit: 2x 4.0 Ah LiHD #US602205310 Kit: 2 x 5.5 Ah LiHD #US602205550

BARE: #602205890

Battery voltage No-load speed 0-2,150 RPM 295 in. lbs Torque Impacts/min. 4,250

#### **High Speed Drilling/Driving**



#### 18V 1/2" Brushless Drill/Driver BS 18 LTX-3 BL I Metal

Kit: 2 x 5.5 Ah LiHD #603180620

Up to 4,000 RPM!

Battery voltage

3-Speed 0-450 / 0-2,000 / 0-4,000 RPM

Torque 1,150 in. lbs

### Sizing/Fitting



#### 18V Reciprocating Saw SSE 18 LTX BL Compact

BARE #602366840



Battery voltage 18V No-load speed 0-3,000 RPM

Saw blade stroke 5/8"

#### **Tapping/Threading**



#### 2 in 1: Push pull tapping tool, 5/8" max. thread capacity **Brushless Drill / Driver**

GB 18 LTX BL Q I BARE #602362840









Battery voltage 18V

0-550 / 0-2,000 RPM 2-Speed

Torque 1,151 in. lbs

Settings

## **Cutting & Grinding**



18V 4-1/2" Brushless Paddle **Switch Angle Grinder** with Brake

WPB 18 LT BL 11-150 Quick #601737620 (2 x 5.5 Ah)

#601737830 (BARE)















Battery voltage No-load speed Max wheel dia.

10,000 RPM 4-1/2"

#### **Anchoring**

#### 1-1/8" SDS-Plus Combination Hammer with Dust Extraction

KH 18 LTX BL 28 Q + ISA 28 BARE #600211900















18V Battery voltage No-load speed 0-1,000 RPM Impacts/min. 4,470

#### Riveting

#### **NP 18 LTX BL 5.0**

Rivet gun BARE #619002890





Battery voltage 18V 3/16" steel, 1/4" alum. Capacity Force 10kN



# FETY Training

### **Angle Grinder Usage requires CAUTION**

Thousands of angle grinder-related injuries are reported each year - injuries that could have been prevented.

### Why do Accidents Happen

- 1 Fatigue
- 2 Rushing to finish a job
- 3 Lack of awareness of the potential risks
- 4- Use of the wrong tool or wrong accessories
- 5 Removal or bypassing the tools safety features

#### **Accidents Happen... FAST!**

A 6" thin cutting wheel has a no-load speed of 9,600 RPM, which equals

170 MPH!

### **SCHEDULE TODAY!**

"8 Steps To A Safer Work Place"

To schedule your safety training with our experienced team,

CAUTION: SAFETY ZONE metabo PROFESSIONAL POWER TOOL SOLUTIONS