

HSS-G drill bit 8.5x117 mm (627975000)

Order no. 627975000 EAN 4007430065971



Product may differ from Image

- Precision spiral drill bit made of high-grade high-speed steel according to DIN 338, precision ground, cylindrical, right-hand cutting, type N, crosswise grinding 135° according to DIN 1412 C (from 3 mm), diameter tolerance h8
- Bare surface
- For highest demands and precision in industry and crafts.
- For drilling steels, cast steel, alloyed and unalloyed, grey cast iron, tempered cast iron, ductile cast iron, sintered iron, nickel silver, graphite, NF metals, plastic. Up to 900 N/mm² tensile strength.

Technical data

Characteristics

Diameter	8.5 mm
Overall length	117 mm
Working length	75 mm
Sales unit	1